

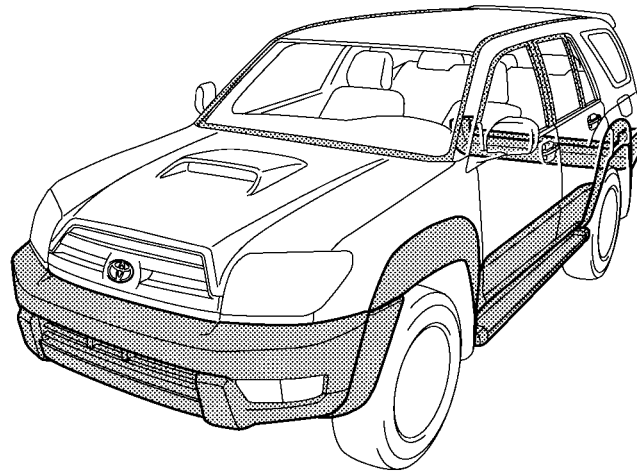
ENVIRONMENT

Consideration has been taken into account to be kind to the earth and the resultant impact relating to the future of humans, the earth, and automobiles.

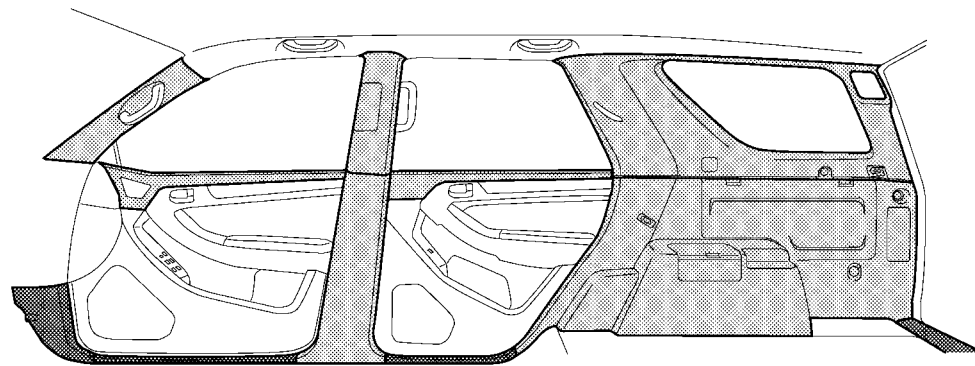
Adoption of TSOP and TPO

TSOP (Toyota Super Olefin Polymer), TPO (Thermoplastic Olefin) and PP (Polypropylene), which have superior recyclability, are actively utilized while the use of chlorine has been reduced as much as possible.

- : Parts Adopted TSOP and TPO
- ▨ : Parts Adopted PP



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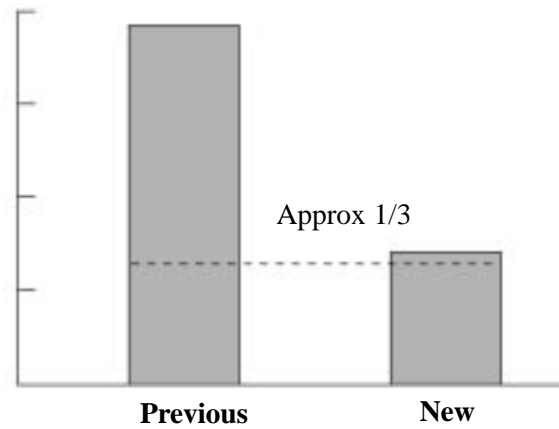
Reduced Use of Lead

To help protect the environment, the amount of lead used has been reduced and thorough development of lead-free parts has been implemented.

The amount of lead used in one 4Runner has been reduced to about one-third of the average amount of lead used in 1996.

Main lead-free parts:

- Radiator
- Heater Core
- Wiring Harness
- Window Glass Black Coating



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(approximate levels for the '96 model)